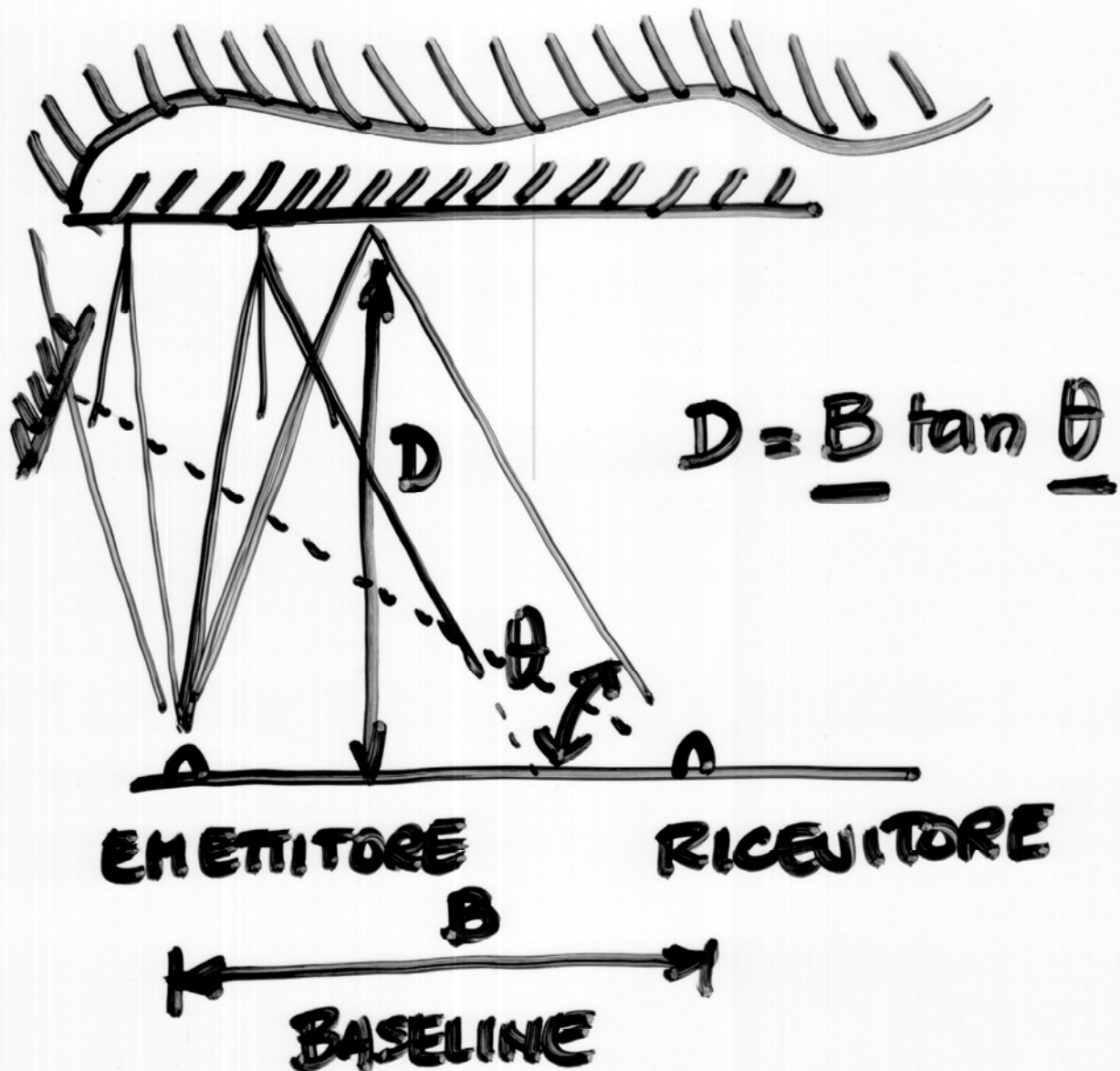


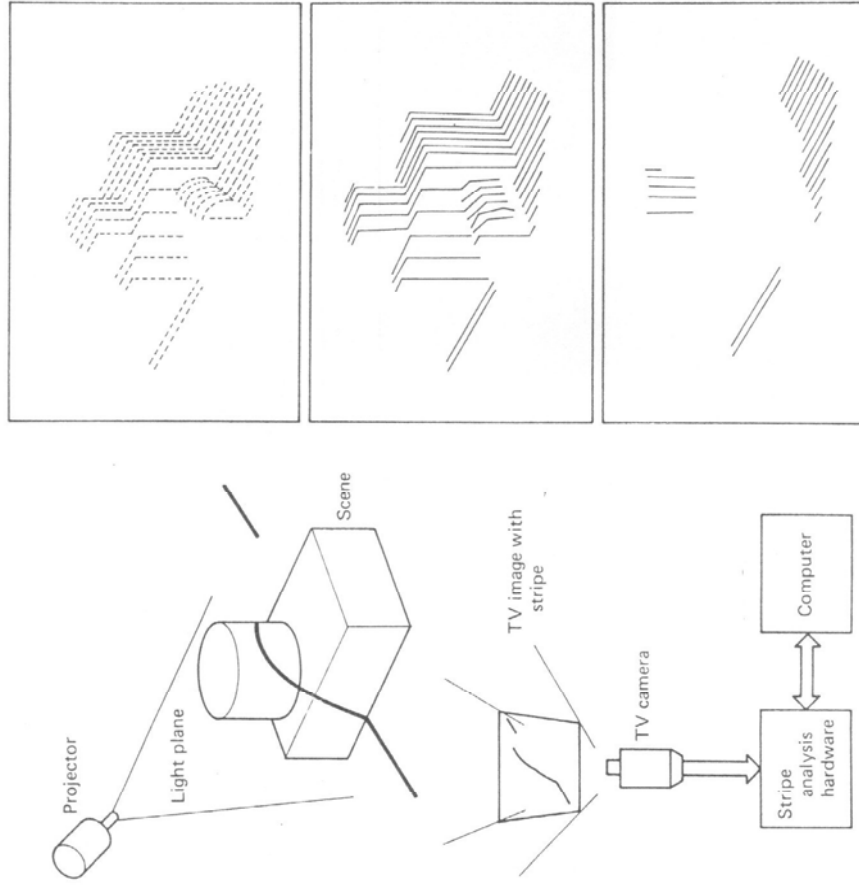
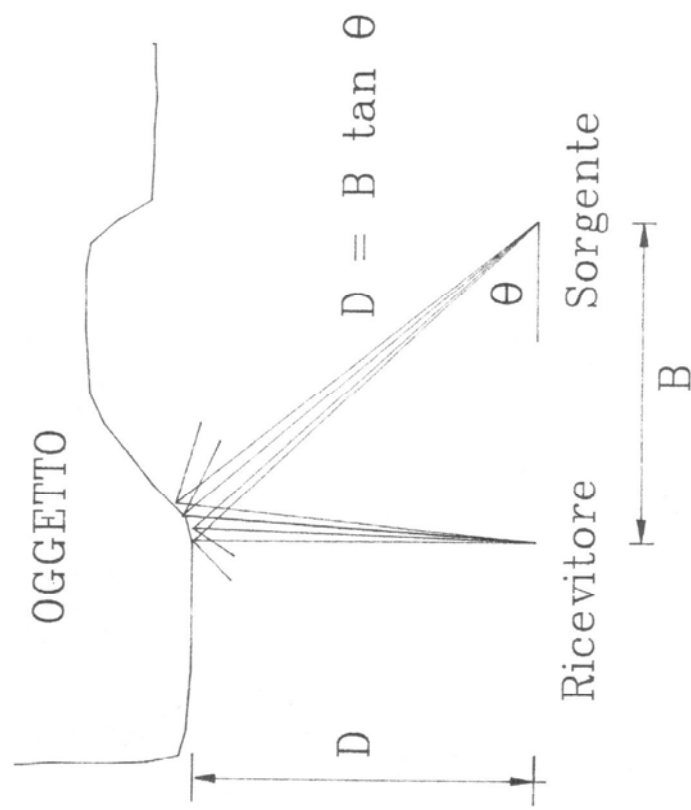
SENSORI DI DISTANZA

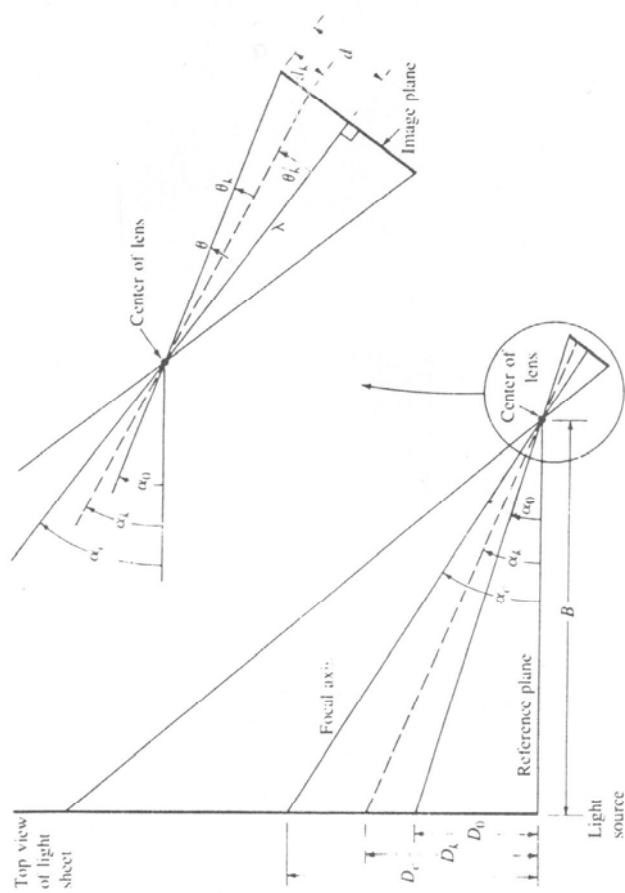
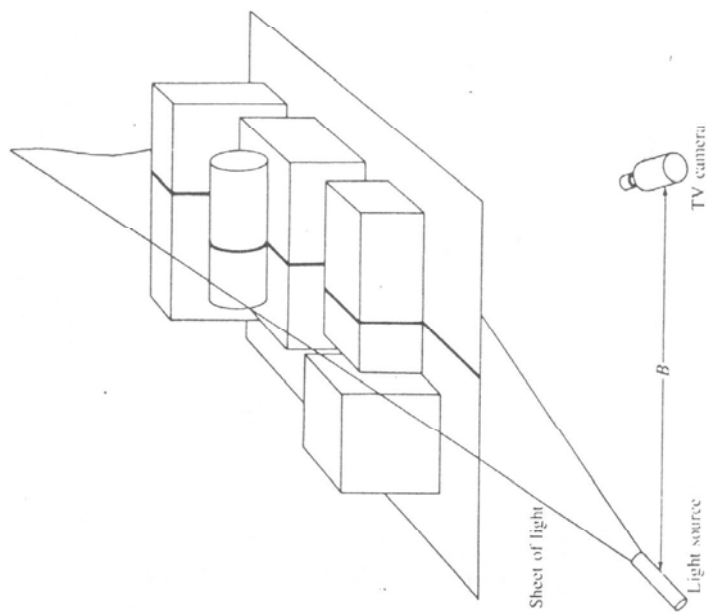
a) GEOMETRICO → TRIANGOLAZIONE

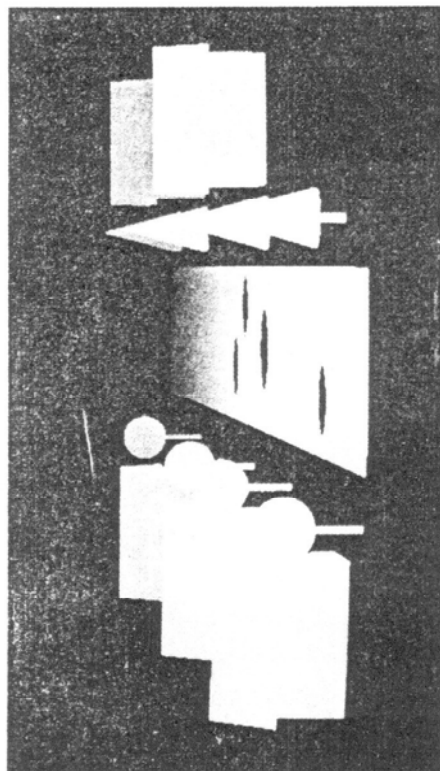
b) TEMPO DI RISPOSTA



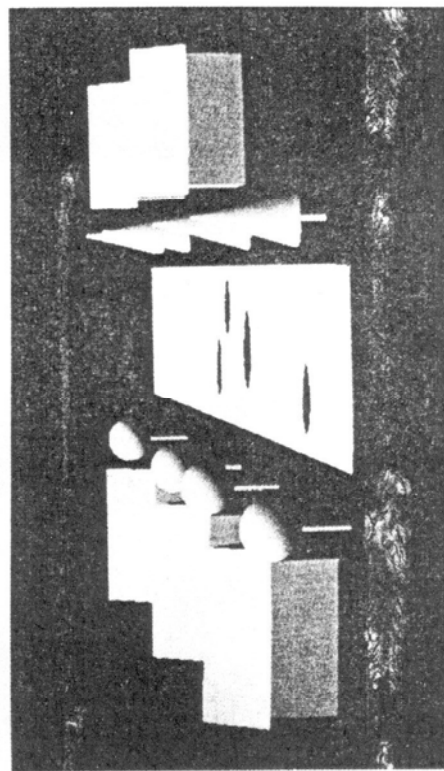
LASER SCANNER



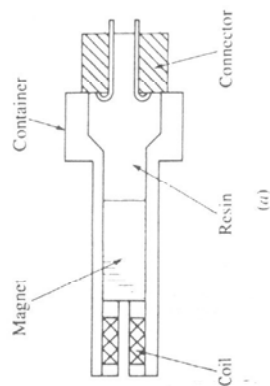




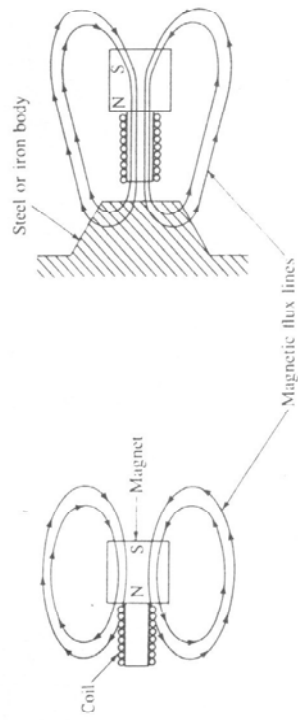
(a) Range Image

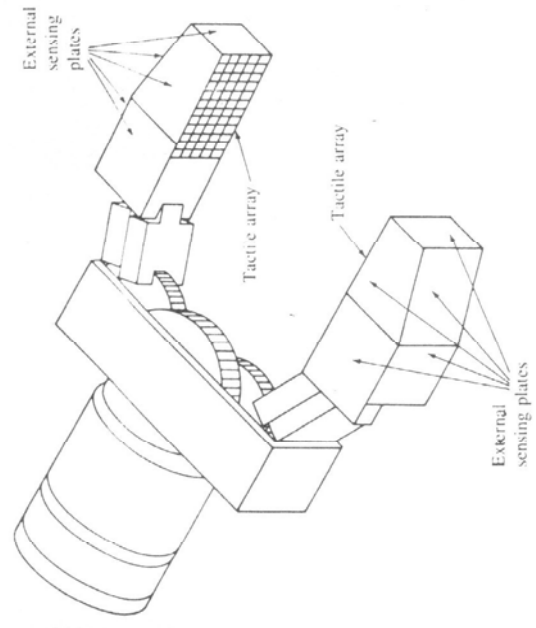
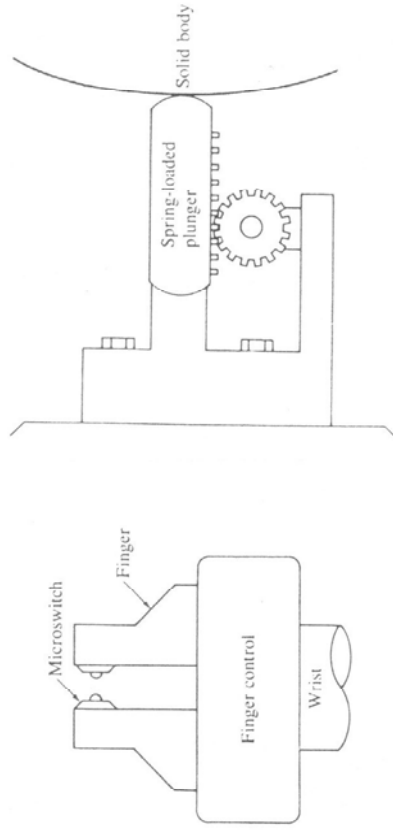
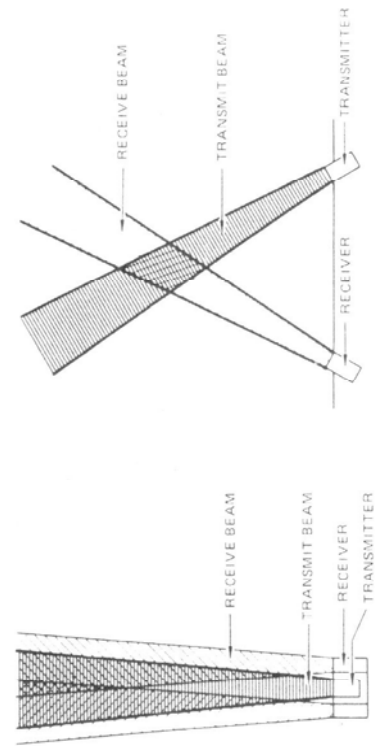
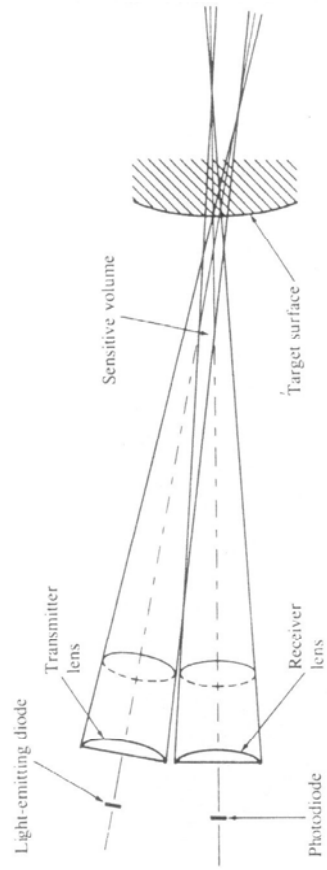


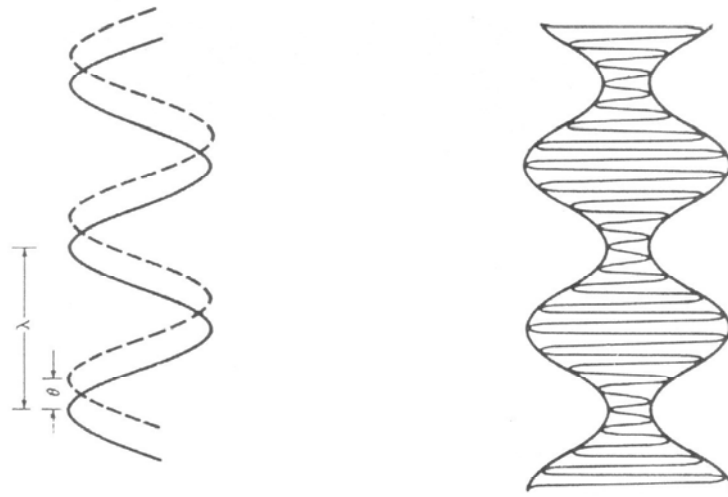
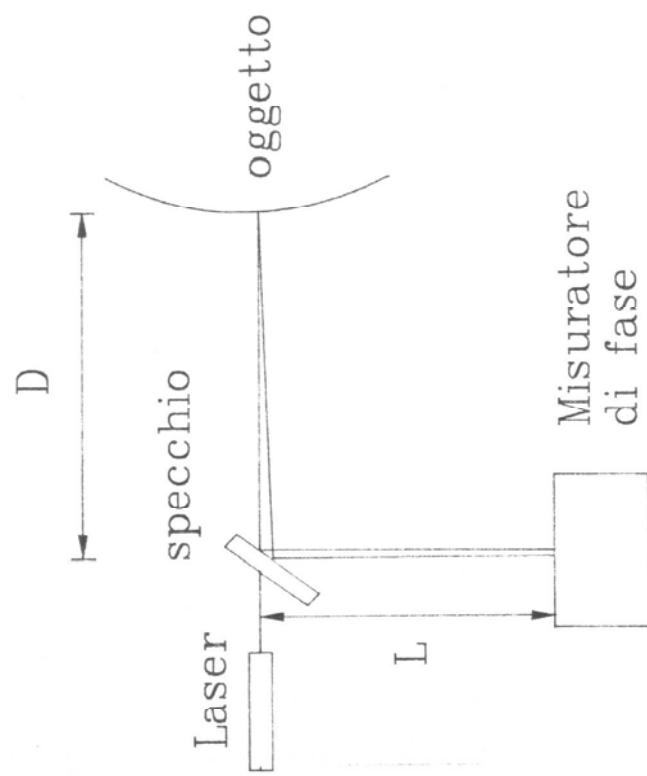
(b) Intensity Image

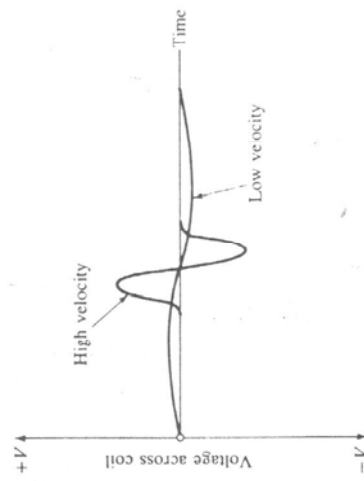


(a)

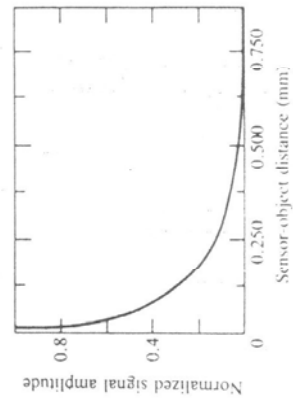




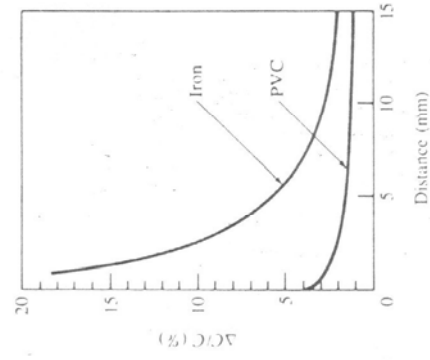
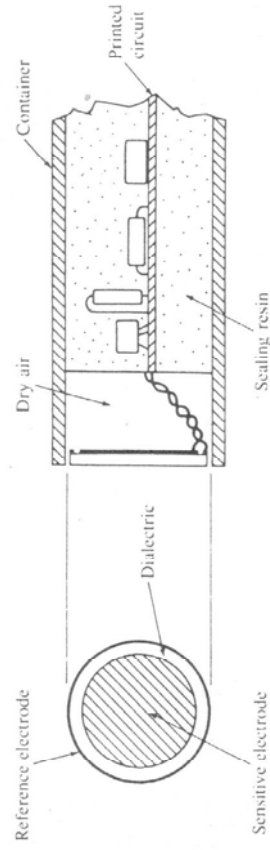


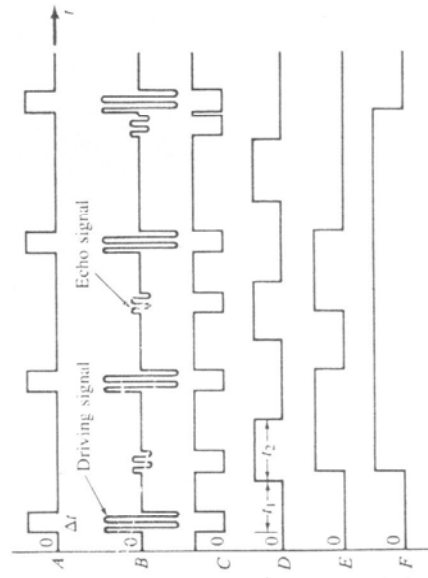
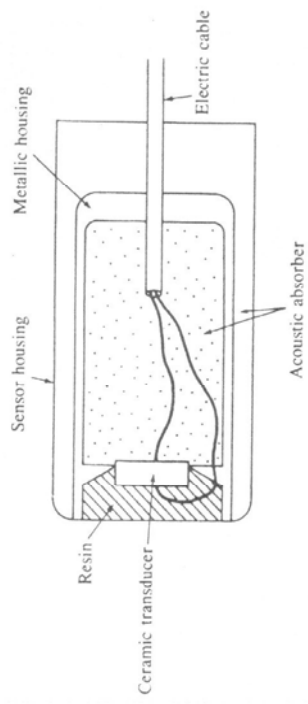
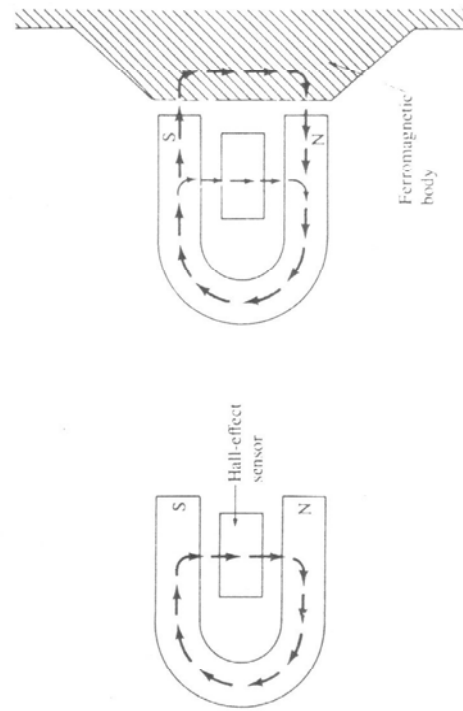
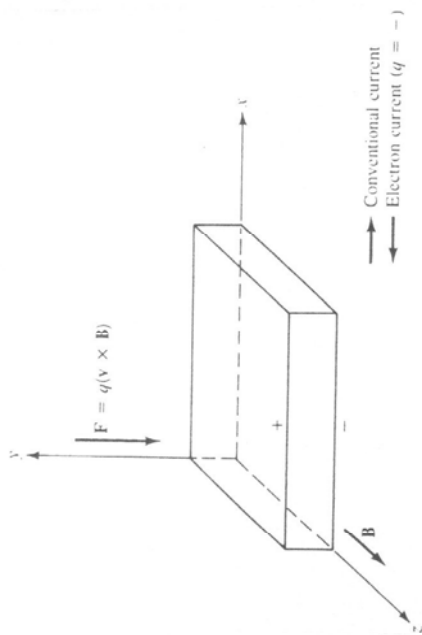


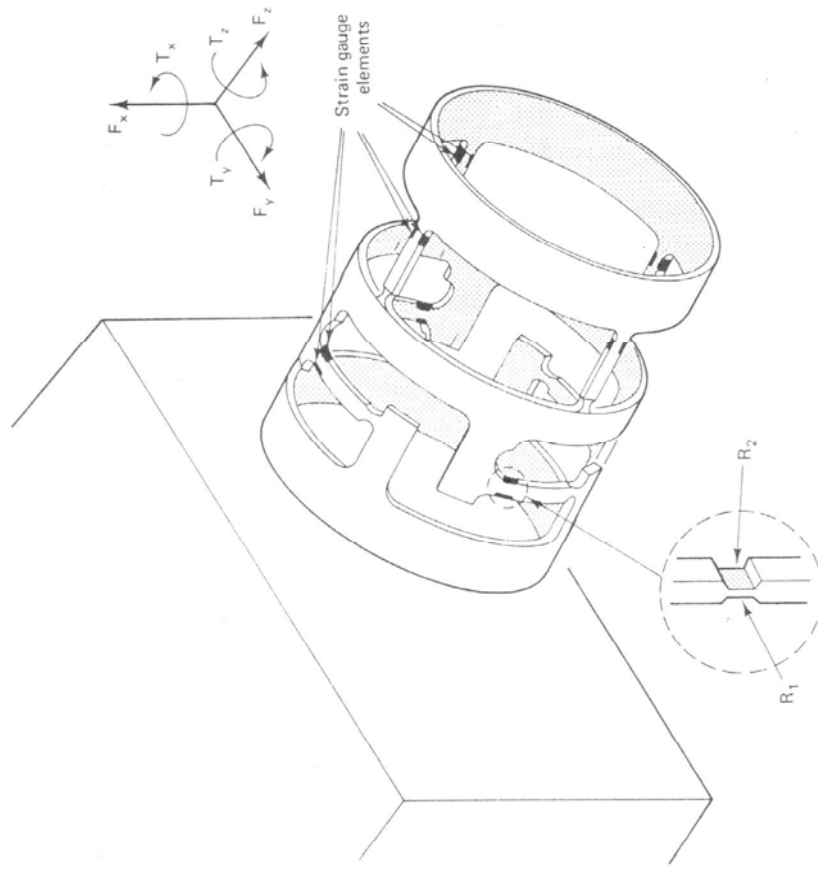
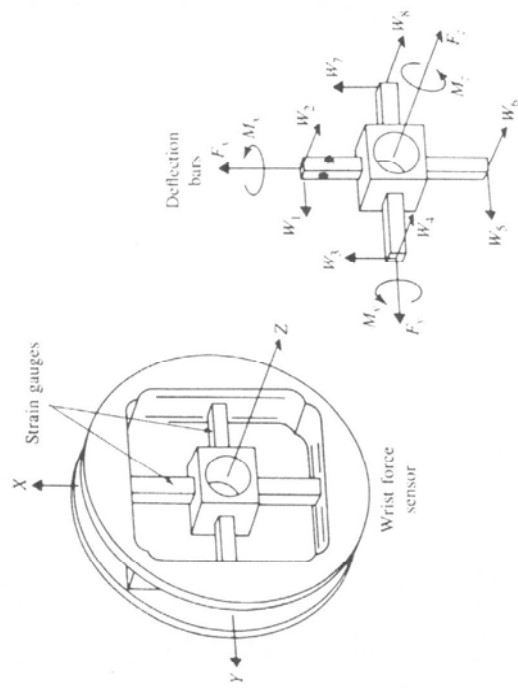
(a)



(b)







This equation is controlled

object by the fingers and to
d by a rubber substrate to
r generates suitable signals
is positioning the gripper
with another object can be

contact area, and the slide
ay. Other useful materials
se of their high hysteresis

in ultrasonic sensor. This
by transmitting multiple

st counter can be used to
The interval, in turn, is
mm. Its minimum range
for a pulse train and the
receiving mode. By using
ific pulse-train frequency,
the ultrasonic column is
, for batch operation) is

enerate modulated signals
ight beam is interrupted,
r are sensing the reflected
haracteristics) are located
can be determined about
he closer the object is to
the object is very close,
ile proximity sensor. The
ometry of the sensor and
in connection with one
ndent of the intensity of

decomposed by the AL
primitives are activated

rapping the task routines
f a grasping operation is
central robot controller,
ditional communication
n a local monitor which

basic sensors that allow
force-sensing wrist aids
cations and in particular
to be used. They should
processors, no critical real-

the hierarchical control

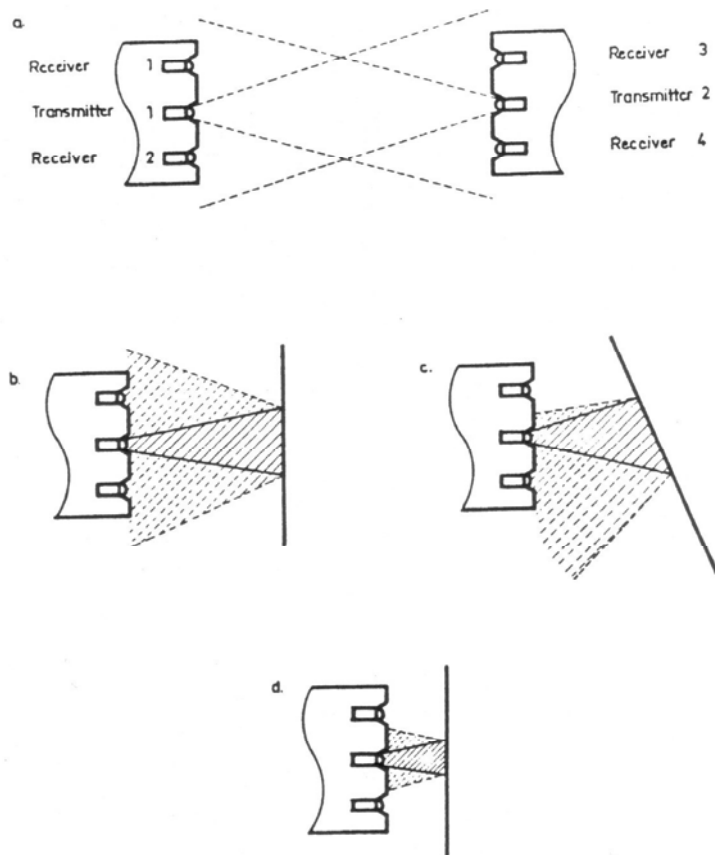


Fig. 24.22. Principle of object detection between fingers. (a) Configuration of infrared transmitter and receiver. (b, c) Reflection of signals by parallel and nonparallel object surface. (d) Sensor configuration for object approach.

system of a robot. For the addition of a sensor or a change of a gripper, the software primitives can be reconfigured.

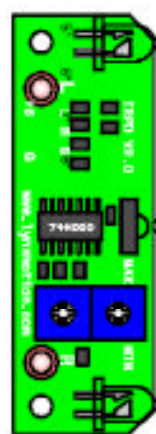
24.6.3. Laser Scanner for Distance Measurements

The three different measurement techniques used to obtain distances for industrial robots (from 10 cm to 10 m) are based on the phase shift, the time of light, and the triangulation principle. All of these use laser scanners. However, they have severe restrictions: the large dynamic range of the reflected beam (up to 100 dB), the low signal-to-noise ratio (e.g., due to photon noise), and sometimes the slow pixel scanning rate (e.g., 500 msec/pixel).

Laser scanners, which are based on phase-shift measurements (indirect time of light measurement), are described in Reference 21. Here we mention only that the maximum pixel rate that can be obtained by this kind of scanner is about 25 msec/pixel. Modern laser scanners are controlled by computers and are therefore not used as off-line devices, as was done, for example, in Reference 21.

The most ambitious approach to measuring distances is the direct measurement of the time of light. Distance and intensity data can be obtained in about 1 μ sec. However, for a distance of 1 m the light time of light is 3.3 nsec. This means that a device must be used whose time resolution is 16.5 psec to get a distance resolution of 5 mm. The only technique that can meet these requirements is coincidence measurement (time spectroscopy), which is used in nuclear science and in high-energy physics. Time-to-amplitude converters (TACs) are used to measure the time relationship between a start and stop signal.²² The timing resolution of these instruments is defined by the full width half

Note: This illustration shows how the sensor can detect in three quadrants.



Left Only

Both

Right Only

